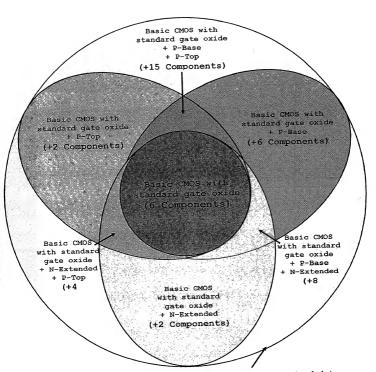
Name of Photolithographic Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
	Oxidation (Initial oxide)
	Photo
	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
IMON 2: MOCEVO INCO	Oxidation (Subnitox)
	Silicon Nitride Deposition (CVD)
	Photo
	Nitride Etch
Mask 3: P-Field	Photo
Mask 3: P-Field	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
	Oxidation (Field Oxide)
	Nitride Etch
	Oxide Etch
	Oxidation (Pre-Gate Oxide)
Mask 5: VTP Adjust	Oxide Etch
	Oxidation (Gate Oxide)
	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
	Polysilicon Doping
	Photo
	Polysilicon Etch
Mask 10: N+ Implant	Oxidation and Diffusion
	Polysilicon Oxidation
	Photo
	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
IMON III I I I I I I I I I I I I I I I I I	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
Mask 12. Concacts	Diffusion
	Photo
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
Mask 13. Metal 1	Aluminium Alloy Deposition
	Photo
·	Metal Etch
<u> </u>	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
mask 14: Vlas	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
mask io: metal 2	Aluminium Alloy Deposition
	Photo
	Photo Metal Etch
	Oxide / Nitride Deposition
Mask 16: Passivation	
	Oxide Etch



Basic CMOS with standard gate oxide + P-Base + N-Extended + P-Top

Name of Photolithographic	Process Steps
Mask	A SALE OF THE SECOND STATE
	Starting Material . P- Bulk Silicon
Mask 1: N-Well	Oxidation (Initial oxide)
<u></u>	Photo
	N-Type Implant (N-Well)
_	Diffusion
	Oxide Etch
Mask 2: Active Area	Oxide Etchi Oxidation (Subnitox)
<u> </u>	Silicon Nitride Deposition (CVD)
	Photo
	Nitride Etch
	Nitride Etch
Mask 3: P-Field	
	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
_	Oxidation (Field Oxide)
	Nitride Etch
Г	Oxide Etch
	Oxidation (Pre-Gate Oxide)
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch
Mask 3: Insul delle	Oxidation (Thin Gate Oxide)
Г	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
Mask o. Ionjourne	Polysilicon Doping
	Photo
	Polysilicon Etch
Mask 8: N-Extended	Photo
	N-Type Implant (N-Extended)
Mask 10: N+ Implant	Oxidation and Diffusion
Mask IU: N+ Impleme	Polysilicon Oxidation
-	Photo
F	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
Mask II: P+ Implant	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
Mask 12: Contacts	Diffusion
H	Photo
<u> </u>	Contact Etch
	Ti/TiN Deposition with Oxidation
Mask 13: Metal 1	Aluminium Alloy Deposition
F	Photo
	Metal Etch
	Dielectric and SOG (Oxide) Deposition
	Photo
Mask 14: Vias	Vias Etch
	Ti/TiN Deposition with Oxidation
Mask 15: Metal 2	Aluminium Alloy Deposition
L	Aluminium Alloy Deposition Photo
	Photo Metal Etch
	Oxide / Nitride Deposition
	Oxide / Nitride Deposition
Mask 16: Passivation	
1	Oxide Etch

Name of Photolithographic Mask	Process Steps
Mask 1; N-Well	Starting Material : P- Bulk Silicon
Mask 1: N-Well	Oxidation (Initial oxide)
-	Photo
-	N-Type Implant (N-Well)
	Diffusion
	Oxide Etch
Mask 2: Active Area	Oxidation (Subnitox)
L	Silicon Nitride Deposition (CVD)
_	
	Photo
	Nitride Etch
Mask 3: P-Field	Photo
	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
- F	Oxidation (Field Oxide)
i i	Nitride Etch
	Oxide Etch
- t	Oxidation (Pre-Gate Oxide)
The same sales at	Oxide Etch
Mask 5: Thin Gate oxide & VTP Adjust	Oxidation (Thin Gate Oxide)
	Photo
-	P-Type Implant (VTP Adjust)
	Polysilicon Gate Deposition (CVD)
Mask 6: Polysilicon Gate Patterning	Polysilicon Doping
-	Photo
	Polysilicon Etch
	Photo
Mask 9: P-Top	PROCO
	P-Type Implant (P-Top)
Mask 10: N+ Implant	Oxidation and Diffusion
	Polysilicon Oxidation
	Photo
	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
Mask II. Concada	Diffusion
	Photo
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
Mask 13: Metal 1	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Dielectric and SOG (Oxide) Deposition
	Photo
Mask 14: Vias	Vias Etch
	Ti/TiN Deposition with Oxidation
Mask 15: Metal 2	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Oxide / Nitride Deposition
Mask 16: Passivation	Photo
. ALUX ET	Oxide Etch

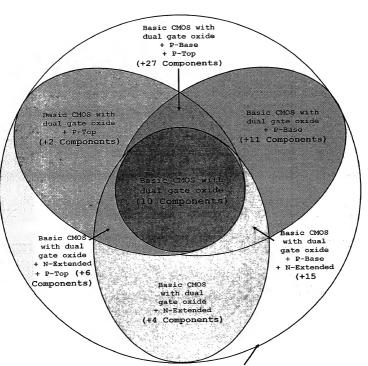
Name of Photolithographic Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon ,
	Oxidation (Initial oxide)
	Photo
	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
	Oxidation (Subnitox)
t de la companya de	Silicon Nitride Deposition (CVD)
į.	Photo
)	Nitride Etch
Mask 3: P-Field	Photo
1222 3. 1 11010	P-Type Implant (P-Field)
}	Blanket N-Type Implant (N-Field)
-	Oxidation (Field Oxide)
-	Nitride Etch
	Oxide Etch
}	Oxidation (Pre-Gate Oxide)
	Oxide Etch
Mask 5: Thin Gate oxide & VTP Adjust	
	Oxidation (Thin Gate Oxide)
	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
l l	Polysilicon Doping
	Photo
	Polysilicon Etch
Mank 8: N-Extended	Phote
	N-Type Implant (N-Extended)
Mask 9: P-Top	Fhota
	P-Type Implant (P-Top)
Mask 10: N+ Implant	Oxidation and Diffusion
	Polysilicon Oxidation
	Photo
	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
	Diffusion
	Photo
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
ĺ	Photo
į.	Metal Etch
	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
TALLY AUT TO THE P	Aluminium Alloy Deposition
<u> </u>	Photo
	Metal Etch
	Oxide / Nitride Deposition
Mask 16: Passivation	Photo
mask to. rassivation	Oxide Etch

Figure 6	
Name of Photolithographic	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
Mask 1: N-Well	Oxidation (Initial oxide)
	Photo
	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
	Oxidation (Subnitox)
	Silicon Nitride Deposition (CVD)
	Photo
	Nitride Etch
Mask 3: P-Field	Photo
	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
	Oxidation (Field Oxide)
	Nitride Etch
	Oxide Etch
	Oxidation (Pre-Gate Oxide)
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch
	Oxidation (Thin Gate Oxide)
	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
	Polysilicon Doping
	Photo
	Polysilicon Etch
Mask 7; P-Base	Photo
	P-Type Implant (P-Base)
Mask 10: N+ Implant	Oxidation and Diffusion Polysilicon Oxidation
<del> </del>	Polysilicon Oxidation Photo
<del> </del>	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
Mask II: P+ Implant	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
Plank 12. Concusts	Diffusion
<u> </u>	Photo
1	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
_	Metal Etch
	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Oxide / Nitride Deposition
Mask 16: Passivation	Photo
	Oxide Etch

Name of Photolithographic  Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
Mask 1: N-Well	Oxidation (Initial oxide)
-	Photo
-	N-Type Implant (N-Well)
	Diffusion
	Oxide Etch
Mask 2: Active Area	
_	Oxidation (Subnitox)
<u> </u>	Silicon Nitride Deposition (CVD)
Ł.	Photo
1	Nitride Etch
Mask 3: P-Field	Photo
	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
, , , , , , , , , , , , , , , , , , ,	Oxidation (Field Oxide)
	Nitride Etch
ļ-	Oxide Etch
<del> </del>	Oxidation (Pre-Gate Oxide)
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch
Mask 5: Inin Gate Oxide & VIF Adjust	Oxidation (Thin Gate Oxide)
<u> </u>	Photo
<b>⊢</b>	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
L	Polysilicon Doping
<u>L</u>	Photo
	Polysilicon Etch
Mask 7: P-Base	Photo
	P-Type Implant (P-Base)
Mask 8: N-Extended	Photo
	N-Type Implant (N-Extended)
Mask 10: N+ Implant	Oxidation and Diffusion
THIS IS THE PLANT	Polysilicon Oxidation
-	Photo
<del>-</del>	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
Mask II: P7 Implant	P~Type Implant (P+)
	SG/PSG/SOG (Oxide) Deposition
Mask 12: Contacts	Diffusion
L-	
<u></u>	Photo
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
ŀ	Metal Etch
	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
I I I I I I I I I I I I I I I I I I I	Aluminium Alloy Deposition
-	Photo
	Metal Etch
<u></u>	Oxide / Nitride Deposition
	Photo
Mask 16: Passivation	Pnoto

Name of Photolithographic Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
	Oxidation (Initial oxide)
-	Photo
	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
Mask 2: Active Area	Oxidation (Subnitox)
	Silicon Nitride Deposition (CVD)
	Photo
	Nitride Etch
Mask 3: P-Field	Photo
	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
	Oxidation (Field Oxide)
	Nitride Etch
_	Oxide Etch
-	Oxidation (Pre-Gate Oxide)
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch
Mask 5. Inth Sace Oxide a VII Adjust	Oxidation (Thin Gate Oxide)
<u> </u>	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
	Polysilicon Doping
	Photo
	Polysilicon Etch
Mask 7: P Base	Photo
	P-Type Implant (P-Base)
Mask 9: P-Top	Photo
	P-Type Implant (P-Top)
Mask 10: N+ Implant	Oxidation and Diffusion
	Polysilicon Oxidation
	Photo
<u></u>	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
Mask II: P+ Implant	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
<u></u>	Diffusion
	Photo
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
Plask IJ. Pietal 2	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Oxide / Nitride Deposition
Mask 16: Passivation	Photo
	Oxide Etch

Name of Photolithographic Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
	Oxidation (Initial oxide)
	Photo
	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
	Oxidation (Subnitox)
<del></del>	Silicon Nitride Deposition (CVD)
	Photo
<del> </del>	Nitride Etch
Mask 3: P-Field	Photo
Mask 5. F Field	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
-	Oxidation (Field Oxide)
<del></del>	Nitride Etch
<del></del>	Oxide Etch
	Oxidation (Pre-Gate Oxide)
	Oxide Etch
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch Oxidation (Thin Gate Oxide)
	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
	Polysilicon Doping
	Photo
	Polysilicon Etch
Mask 7: P-Base	Phote
	P-Type Implant (P-Base)
Mask 8: N-Extended	Photo
	N-Type Implant (N-Extended)
Mask 9: P-Top	Photo
6	P-Type Implant (P-Top)
Mask 10: N+ Implant	Oxidation and Diffusion
	Polysilicon Oxidation
	Photo
	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
	Diffusion
	Photo
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
	Metal Etch
<del>-</del>	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
Mask 13. Metak &	Aluminium Alloy Deposition
	Photo
-	Metal Etch
	Oxide / Nitride Deposition
Mask 16: Passivation	Photo
Mask 16: Passivation	Oxide Etch
•	Oxide Etch



Basic CMOS with dual gate oxide + P-Base + N-Extended + PTop

Name of Photolithographic Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
Mask 1. II Heat	Oxidation (Initial oxide)
	Photo
-	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
Mask 2: Active Area	Oxide Etch Oxidation (Subnitox)
<u></u>	Silicon Nitride Deposition (CVD)
	Photo
	Nitride Etch
Mask 3: P-Field	Photo
	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
	Oxidation (Field Oxide)
	Nitride Etch
	Oxide Etch
	Oxidation (Pre-Gate Oxide)
Mask 4: High-voltage Cate Oxide	Oxide Etch
	Oxidation (High-voltage Gate Oxide)
	Photo
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch
maga 5. min date ontac a 141 majora	Oxidation (Thin Gate Oxide)
<del>-</del>	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
Mask 6: Polysilicon Gate Patterning	Polysilicon Doping
-	Photo
<del></del>	Polysilicon Etch
	Oxidation and Diffusion
Mask 10: N+ Implant	
	Polysilicon Oxidation
	Photo
	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
	Diffusion
	Photo
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo ^
	Metal Etch
	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
<u>├</u>	Photo
<u> </u>	Metal Etch
_	Oxide / Nitride Deposition
Mask 16: Passivation	Photo
Mask 10: Passivation	Ovide Etch

Name of Photolithographic Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
	Oxidation (Initial oxide)
F	Photo
	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
	Oxidation (Subnitox)
	Silicon Nitride Deposition (CVD)
<u> </u>	Photo
	Nitride Etch
Mask 3: P-Field	Photo
Mask J. F-Fleid	P-Type Implant (P-Field)
<b>├</b>	Blanket N-Type Implant (N-Field)
H	Oxidation (Field Oxide)
-	Nitride Etch
<u> </u>	Oxide Etch
_	Oxidation (Pre-Gate Oxide)
	Oxide Etch
Mask 4: High-voltage Gate Oxide	
<u></u>	Oxidation (Wigh-voltage Oate Oxide)
	Phote
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch
	Oxidation (Thin Gate Oxide)
	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
	Polysilicon Doping
	Photo
	Polysilicon Etch
Mask 9: P Top	Photo (P-Top)
Mask 10: N+ Implant	Oxidation and Diffusion
Mask 10: N+ Implant	Polysilicon Oxidation
	Photo
	N-Type Implant (N+)
	Photo
Mask 11: P+ Implant	P-Type Implant (P+)
	SG/PSG/SOG (Oxide) Deposition
Mask 12: Contacts	Diffusion
	Photo
L	
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
	Metal Etch
The state of the s	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
mask 13. Metal 2	Aluminium Alloy Deposition
<del> </del>	Photo
	Metal Etch
-	Oxide / Nitride Deposition
	Photo
Mask 16: Passivation	Oxide Etch
	Oxide Etch

Name of Photolithographic Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
Mask I. N-Well	Oxidation (Initial oxide)
	Photo
-	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
Mask 2: Active Alea	Oxidation (Subnitox)
	Silicon Nitride Deposition (CVD)
	Photo
	Nitride Etch
Mask 3: P-Field	Photo
Mask 3: P-Field	P-Type Implant (P-Field)
-	Blanket N-Type Implant (N-Field)
<u> </u>	Oxidation (Field Oxide)
	Nitride Etch
	Oxide Etch
	Oxidation (Pre-Gate Oxide)
	Oxide Etch
Mask 4: High-voltage Gate Oxide	Oxidation (Righ-voltage Gate Oxida)
	Photo
	Oxide Etch
Mask 5: Thin Gate oxide & VTP Adjust	Oxidation (Thin Gate Oxide)
	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
	Polysilicon Doping
	Photo
	Polysilicon Etch
Mask 8: N-Extended	Photo
	N-Type Implant (N-Extended)
Mask 10: N+ Implant	Oxidation and Diffusion
	Polysilicon Oxidation
	Photo
	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
	Diffusion
	Photo
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
<u> </u>	Photo
	Metal Etch
	Oxide / Nitride Deposition
Mask 16: Passivation	Photo
	Oxide Etch

Name of Photolithographic Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
Mask I. W Well	Oxidation (Initial oxide)
	Photo
	N-Type Implant (N-Well)
	Diffusion
	Oxide Etch
Mask 2: Active Area	Oxidation (Subnitox)
	Silicon Nitride Deposition (CVD)
	Photo
	Nitride Etch
Mask 3: P-Field	Photo
	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
	Oxidation (Field Oxide)
	Nitride Etch
	Oxide Etch
	Oxidation (Pre-Gate Oxide)
	Cxide Stch
Mask 4: High-voltage Gate Oxide	UXIGE STCD
	Oxidation (Bigh-voltage Gate Oxide)
	Photo
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch
	Oxidation (Thin Gate Oxide)
	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
IMON OF THE CONTRACT OF THE CO	Polysilicon Doping
	Photo
	Polysilicon Etch
	Photo
Mask 8: N-Extended	N-Typs Implant (N-Extended)
	(4-Type Implant (4-Extended)
Mask 9: F-Top	
	P-Type Implant (P-Top)
Mask 10: N+ Implant	Oxidation and Diffusion
	Polysilicon Oxidation
	Photo
	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
•	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
THE PARTY OF THE P	Diffusion
	Photo
	Contact Etch
	Ti/TiN Deposition with Oxidation
Mask 13: Metal 1	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
mask 13. Metal 2	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Oxide / Nitride Deposition
	Photo
Mask 16: Passivation	FIDEO

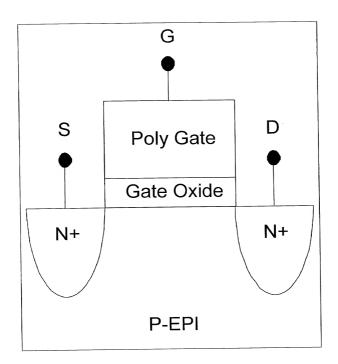
Name of Photolithographic	Process Steps
Name of Photolithographic  Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
	Oxidation (Initial oxide)
	Photo
	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
Mask L. McCive Mica	Oxidation (Subnitox)
	Silicon Nitride Deposition (CVD)
	Photo
	Nitride Etch
Mask 3: P-Field	Photo
1454 J. 1 11010	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
	Oxidation (Field Oxide)
	Nitride Etch
	Oxide Etch
	Oxidation (Pre-Gate Oxide)
	Oxide Etch
Mask 4: High-voltage Gate Oxide	
	Oxidation (High-voltage Gate Oxide)
	Photo Oxide Etch
Mask 5: Thin Gate oxide & VTP Adjust	
	Oxidation (Thin Gate Oxide)
	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
	Polysilicon Doping
	Photo
	Polysilicon Etch
Mask 7: P-Base	Photo
	P-Type Implant (P Base)
Mask 10: N+ Implant	Oxidation and Diffusion
	Polysilicon Oxidation
	Photo
	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
	Diffusion
	Photo
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Oxide / Nitride Deposition
Mask 16: Passivation	Photo

Figure 16		
Name of Photolithographic	Process Steps	
Mask 1: N-Well	Starting Material : P- Bulk Silicon	
Mask I: N-Well	Oxidation (Initial oxide)	
	Photo	
	N-Type Implant (N-Well)	
	Diffusion	
Mask 2: Active Area	Oxide Etch	
<u></u>	Oxidation (Subnitox)	
	Silicon Nitride Deposition (CVD)	
-	Photo Nitride Etch	
Mask 3: P-Field	Photo	
	P-Type Implant (P-Field)	
	Blanket N-Type Implant (N-Field)	
	Oxidation (Field Oxide)	
	Nitride Etch	
	Oxide Etch	
	Oxidation (Pre-Gate Oxide)	
Mask 4: High-voltage Gate Oxide	Oxide Etch Oxidation (High-voltage Sata Oxide)	
	Photo	
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch	
	Oxidation (Thin Gate Oxide)	
	Photo	
	P-Type Implant (VTP Adjust)	
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)	
L-	Polysilicon Doping	
-	Photo Polysilicon Etch	
Mask 7: P-Base	Polysilicon Etch Photo	
Pask 1, P-Base	P-Type Implant (P-Base)	
Mask 8: N-Extended	Photo	
	N-Type Implant (N-Extended)	
Mask 10: N+ Implant	Oxidation and Diffusion	
	Polysilicon Oxidation	
	Photo	
Mask 11: P+ Implant	N-Type Implant (N+) Photo	
MASK II: ET IMPIANT	P-Type Implant (P+)	
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition	
	Diffusion	
	Photo	
	Contact Etch	
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation	
	Aluminium Alloy Deposition	
	Photo Metal Etch	
	Dielectric and SOG (Oxide) Deposition	
Mask 14: Vias	Photo	
	Vias Etch	
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation	
	Aluminium Alloy Deposition	
	Photo	
	Metal Etch	
	Oxide / Nitride Deposition	
Mask 16: Passivation	Photo Ovide Etch	

Name of Photolithographic Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
	Oxidation (Initial oxide)
	Photo
	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
	Oxidation (Subnitox)
	Silicon Nitride Deposition (CVD)
	Photo
<del></del>	Nitride Etch
Mask 3: P-Field	Photo
	P-Type Implant (P-Field)
<u></u>	Blanket N-Type Implant (N-Field)
<u> </u>	Oxidation (Field Oxide)
	Nitride Etch
	Oxide Etch
	Oxide Etch Oxidation (Pre-Gate Oxide)
Mask 4: High-voltage Gate Oxide	Oxide Etch
and the second s	Oxidation (High-voltage Gate Oxide)
	Photo
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch
	Oxidation (Thin Gate Oxide)
	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
	Polysilicon Doping
	Photo
	Polysilicon Etch
Mask 7: P-Base	Photo
	P-Type Implant (P-Base)
Mask 9: P-Top	Photo
	P-Type Implant (P-Top)
Mask 10: N+ Implant	Oxidation and Diffusion
	Polysilicon Oxidation
<del></del>	Photo
	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
man it is input	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
Mask 12. Contacts	Diffusion
<del></del>	Photo
<u> </u>	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
Mask 13: MgCal 1	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Dielectric and SOG (Oxide) Deposition
	Photo
Mask 14: Vias	
	Vias Etch
Mask 15: Metal 2	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Oxide / Nitride Deposition
Mask 16: Passivation	Photo
	Oxide Etch

Name of Photolithographic Mask	Process Steps
Mask 1: N-Well	Starting Material : P- Bulk Silicon
	Oxidation (Initial oxide)
	Photo
	N-Type Implant (N-Well)
	Diffusion
Mask 2: Active Area	Oxide Etch
MASK Z. ACCIVE ATEA	Oxidation (Subnitox)
<del></del>	Silicon Nitride Deposition (CVD)
	Photo
	Nitride Etch
	Photo
Mask 3: P-Field	
	P-Type Implant (P-Field)
	Blanket N-Type Implant (N-Field)
	Oxidation (Field Oxide)
	Nitride Etch
	Oxide Etch
	Oxidation (Pre-Gate Oxide)
Mask 4: High-voltage Gate Oxide	Oxide Etch
	Oxidation (High-voltage Cate Oxide)
	Photo
Mask 5: Thin Gate oxide & VTP Adjust	Oxide Etch
Mask 5. Intil Gate Oxide a VII Majest	Oxidation (Thin Gate Oxide)
	Photo
	P-Type Implant (VTP Adjust)
Mask 6: Polysilicon Gate Patterning	Polysilicon Gate Deposition (CVD)
	Polysilicon Doping
	Photo
	Polysilicon Etch
Mask 7: P-Base	Photo
	P-Type Implant (P-Base)
Mask 8: N-Extended	Photio
	N-Type Implant (N-Extended)
Mask-9: P Top	Photo
	P-Type Implant (P-Top)
Mask 10: N+ Implant	Oxidation and Diffusion
Mask 10. NY IMPIANE	Polysilicon Oxidation
	Photo
<u> </u>	N-Type Implant (N+)
Mask 11: P+ Implant	Photo
	P-Type Implant (P+)
Mask 12: Contacts	SG/PSG/SOG (Oxide) Deposition
	Diffusion
	Photo
	Contact Etch
Mask 13: Metal 1	Ti/TiN Deposition with Oxidation
	Aluminium Alloy Deposition
	Photo
	Metal Etch
<del> </del>	Dielectric and SOG (Oxide) Deposition
Mask 14: Vias	Photo
Mask 14. VIAS	Vias Etch
	Ti/TiN Deposition with Oxidation
Mask 15: Metal 2	
	Aluminium Alloy Deposition
	Photo
	Metal Etch
	Oxide / Nitride Deposition
Mask 16: Passivation	Photo
	Oxide Etch

Figure 19a



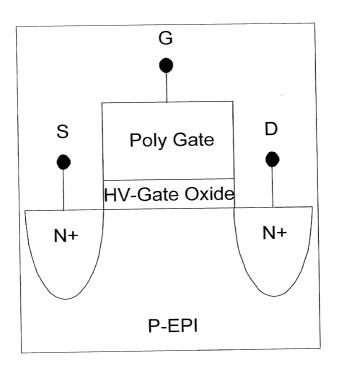


Figure 20a

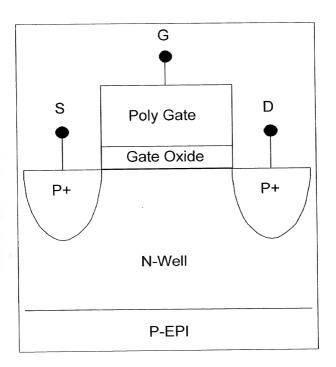


Figure 20b

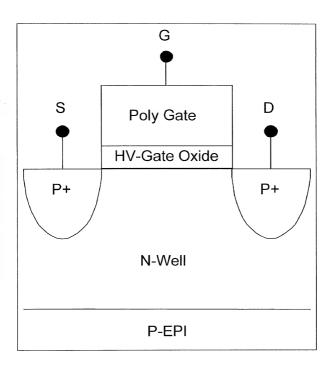


Figure 21a

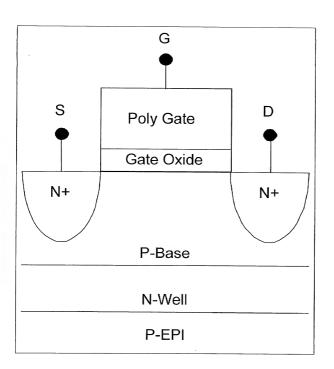


Figure 21b

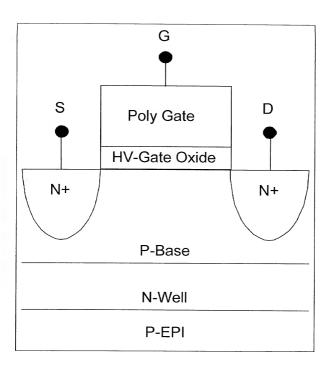


Figure 22a

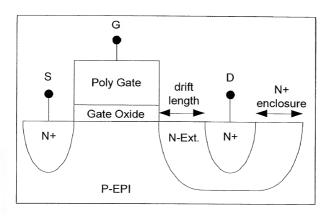


Figure 22b

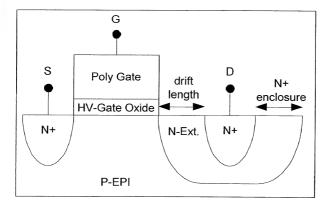


Figure 23a

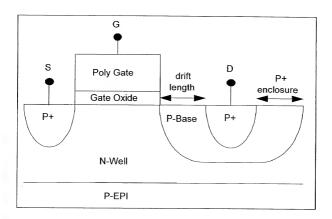


Figure 23b

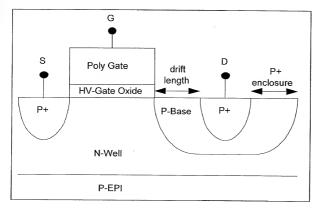


Figure 24a

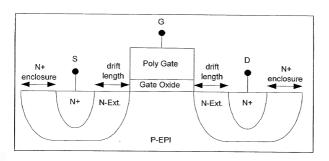


Figure 24b

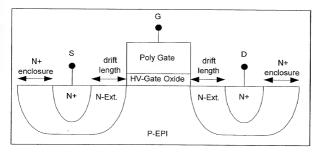


Figure 25a

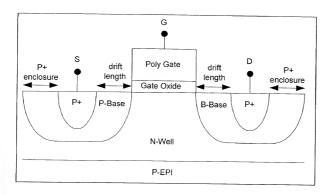


Figure 25b

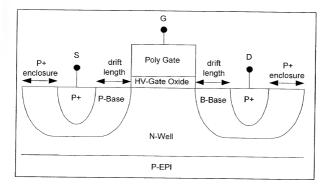


Figure 26a

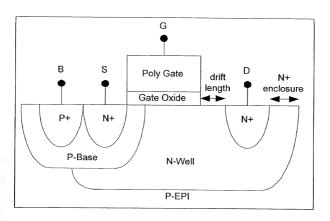


Figure 26b

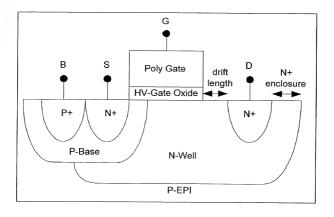


Figure 27a

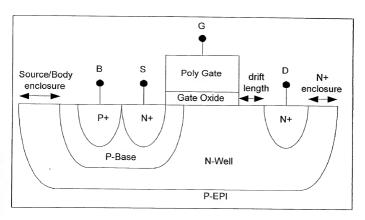


Figure 27b

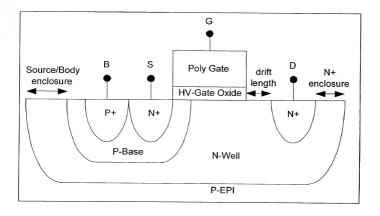


Figure 28a

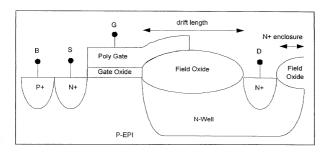


Figure 28b

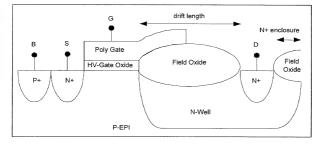


Figure 29a

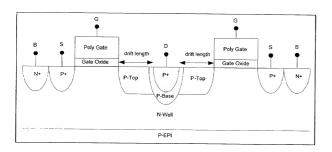


Figure 29b

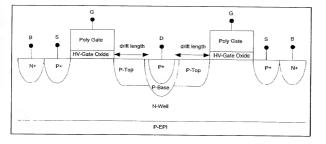


Figure 30a

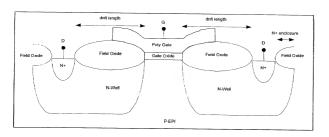
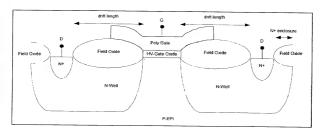


Figure 30b



#### Figure 31a

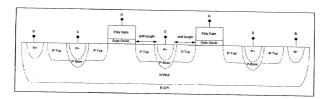


Figure 31b

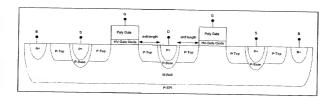
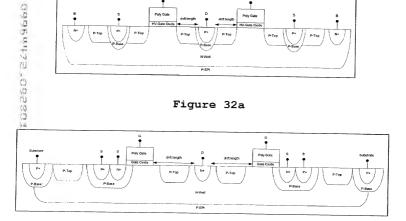


Figure 32a



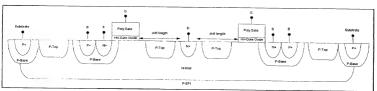


Figure 33a

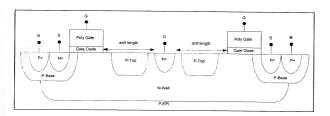
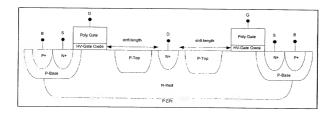


Figure 33b



# Figure 34a

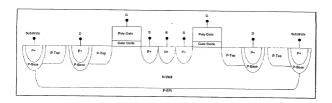


Figure 34b

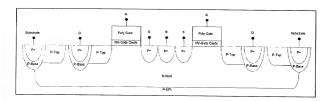
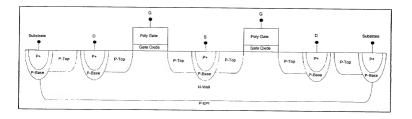


Figure 35a



SOOCHING SOOG

Figure 35b

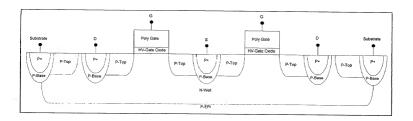


Figure 36

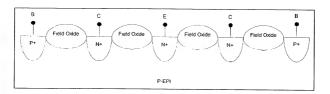


Figure 37

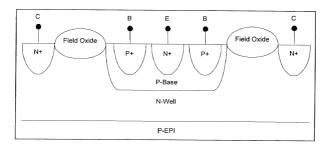


Figure 38

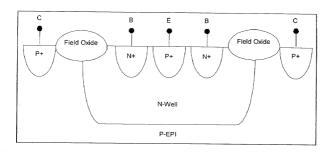


Figure 39

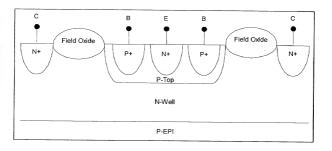


Figure 40

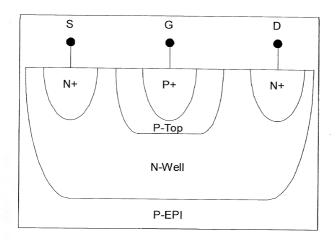


Figure 41a

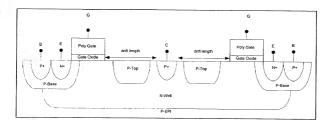
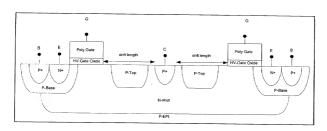


Figure 41b



	imum ain age (V)
The standard N-MOSFET of Figure 19b  The standard N-MOSFET of Figure 20a  The standard P-MOSFET of Figure 20b  The standard P-MOSFET of Figure 20b  The standard Junction isolated N-MOSFET of Figure 21a 15  The standard Junction isolated N-MOSFET of Figure 21b 40  The mid-voltage single extended N-MOSFET of Figure 22b40  The mid-voltage single extended P-MOSFET of Figure 23b40  The mid-voltage single extended P-MOSFET of Figure 23b40  The mid-voltage double extended N-MOSFET of Figure 24a15  The mid-voltage double extended N-MOSFET of Figure 24b40  The mid-voltage double extended N-MOSFET of Figure 25a15  The mid-voltage double extended N-MOSFET of Figure 25b40	i. 5 i. 5 i. 5 i. 5 i. 5 i. 5 i. 5 i. 40 40 40 40 40 40 40 40 40 75 15 75 40 75
100 The high-voltage single extended N-MOSFET of Figure 28b	40
100 The high-voltage single extended P-MOSFET of Figure 29a	15
100 The high-voltage single extended P-MOSFET of Figure 29b	40
100 The high-voltage double extended N-MOSFET of Figure 30a	15
100 The high-voltage double extended N-MOSFET of Figure 30b	40
100 The high-voltage double extended P-MOSFET of Figure 31a	15
100 The high-voltage double extended P-MOSFET of Figure 31b	40
100 The high-voltage double extended N-LDMOSFET of Figure 32a	15
325 The high-voltage double extended N-LDMOSFET of Figure 32b	40
325 The very-high-voltage single extended N-LDMOSFET of Figure 33a	15
600 The very-high-voltage single extended N-LDMOSFET of Figure 33b	40
600 The very-high-voltage single extended P-MOSFET of Figure 34a	15
325	40
The very-high-voltage single extended P-MOSFET of Figure 34b 325	
The very-high-voltage double extended P-MOSFET of Figure 35a 325	15

The	$\label{eq:continuous} \mbox{very-high-voltage double extended $P$-MOSFF}$	T of Figure 35b	40
The	lateral NPN bipolar transistor of Figure	36 -	15
The	high-voltage vertical NPN bipolar transis	stor of Figure 37	- 40
	high-voltage vertical PNP bipolar transis		- 55
The	very-high-gain vertical NPN bipolar trans	sistor of Figure 39	-
3.3			
	high-voltage N-JFET of Figure 40	600	600
	very high-voltage LIGBT of Figure 41a	15	600
The	very high-voltage LIGBT of Figure 41b	40	600

Junction	Typical Sheet Resistance	Typical Breakdown Voltage
P+ / N-Well	65 Ohms/sq.	20 Volts
N+ / P-Substrate	50 Ohms/sq.	. 25 Volts
P-Top / N-Well	14 kOhms/sq.	40 Volts
P-Base / N-well	1.75 kOhms/sq.	45 Volts
N-Ext. / P-Substrate	4 kOhms/sq.	45 Volts
N-Well / P-Substrate	1.5 kOhms/sq.	150 Volts
N-Well / P-Top / P-Substrate (RESURF)	-	650 Volts